1. Identification

Product Name  (+)-Limonene

Cat No.  AC179390000; AC179390025; AC179390050; AC179395000

CAS-No  5989-27-5

Synonyms  (+)-Dipentene; D-Limonene

Recommended Use  Laboratory chemicals.

Uses advised against  Not for food, drug, pesticide or biocidal product use

2. Hazard(s) identification

Classification
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammable liquids</td>
<td>Category 3</td>
</tr>
<tr>
<td>Skin Corrosion/irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Serious Eye Damage/Eye Irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Skin Sensitization</td>
<td>Category 1</td>
</tr>
<tr>
<td>Aspiration Toxicity</td>
<td>Category 1</td>
</tr>
</tbody>
</table>

Label Elements

Signal Word
Danger

Hazard Statements
Flammable liquid and vapor
May be fatal if swallowed and enters airways
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Precautionary Statements

Prevention
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting/equipment
Use only non-sparking tools
Take precautionary measures against static discharge

Skin
If skin irritation or rash occurs: Get medical advice/attention
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse

Eyes
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention

Ingestion
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
Do NOT induce vomiting

Fire
In case of fire: Use CO2, dry chemical, or foam for extinction

Storage
Store locked up
Store in a well-ventilated place. Keep cool

Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Very toxic to aquatic life with long lasting effects

3. Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>5989-27-5</td>
<td>&gt;95</td>
</tr>
</tbody>
</table>

4. First-aid measures

General Advice
If symptoms persist, call a physician.

Eye Contact
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Skin Contact
Wash off immediately with plenty of water for at least 15 minutes. Obtain medical attention.

Inhalation
Move to fresh air. Obtain medical attention. Risk of serious damage to the lungs. If not breathing, give artificial respiration.
Ingestion
Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting. Call a physician or Poison Control Center immediately. If vomiting occurs naturally, have victim lean forward.

Most important symptoms and effects
Breathing difficulties. May cause allergic skin reaction. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

Notes to Physician
Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Cool closed containers exposed to fire with water spray.

Unsuitable Extinguishing Media
Do not use a solid water stream as it may scatter and spread fire

Flash Point
48 °C / 118.4 °F

Method -
No information available

Autoignition Temperature
255 °C / 491 °F

Explosion Limits
Upper
No data available

Lower
No data available

Sensitivity to Mechanical Impact
No information available

Sensitivity to Static Discharge
No information available

Specific Hazards Arising from the Chemical
Flammable. Risk of ignition. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Thermal decomposition can lead to release of irritating gases and vapors. Keep product and empty container away from heat and sources of ignition. Containers may explode when heated. Vapors may form explosive mixtures with air. Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous Combustion Products
Carbon monoxide (CO) Carbon dioxide (CO₂)

Protective Equipment and Precautions for Firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Instability</th>
<th>Physical hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>2</td>
<td>0</td>
<td>N/A</td>
</tr>
</tbody>
</table>

6. Accidental release measures

Personal Precautions
Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Take precautionary measures against static discharges.

Environmental Precautions
Do not flush into surface water or sanitary sewer system. Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained.

Methods for Containment and Clean Up
Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

7. Handling and storage

Handling
Wear personal protective equipment. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. Take precautionary measures against static discharges.
Storage

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat and sources of ignition.

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8. Exposure controls / personal protection

**Exposure Guidelines**

This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

**Engineering Measures**

Ensure adequate ventilation, especially in confined areas. Use explosion-proof electrical/ventilating/lighting/equipment. Ensure that eyewash stations and safety showers are close to the workstation location.

**Personal Protective Equipment**

- **Eye/face Protection**
  
  Tightly fitting safety goggles. Face-shield.

- **Skin and body protection**
  
  Long sleeved clothing.

- **Respiratory Protection**
  
  Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

- **Hygiene Measures**
  
  Handle in accordance with good industrial hygiene and safety practice.

---

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Light yellow</td>
</tr>
<tr>
<td>Odor</td>
<td>sweet</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No information available</td>
</tr>
<tr>
<td>pH</td>
<td>No information available</td>
</tr>
<tr>
<td>Melting Point/Range</td>
<td>-74 °C / -101.2 °F</td>
</tr>
<tr>
<td>Boiling Point/Range</td>
<td>175.4 - 176 °C / 347.7 - 348.8 °F</td>
</tr>
<tr>
<td>Flash Point</td>
<td>48 °C / 118.4 °F</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>No information available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability or explosive limits</td>
<td></td>
</tr>
<tr>
<td>Upper</td>
<td>No data available</td>
</tr>
<tr>
<td>Lower</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>2.1 hPa @ 20.0 °C</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>No information available</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.841</td>
</tr>
<tr>
<td>Solubility</td>
<td>Insoluble in water</td>
</tr>
<tr>
<td>Partition coefficient; n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>255 °C / 491 °F</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>No information available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>0.844 mPas @ 25°C</td>
</tr>
<tr>
<td>Molecular Formula</td>
<td>C10 H16</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>136.24</td>
</tr>
</tbody>
</table>

---

10. Stability and reactivity

- **Reactive Hazard**
  
  None known, based on information available

- **Stability**
  
  Stable under normal conditions.

- **Conditions to Avoid**
  
  Incompatible products. Excess heat. Keep away from open flames, hot surfaces and
sources of ignition.

**Incompatible Materials**
Acids, Strong oxidizing agents, Strong reducing agents

**Hazardous Decomposition Products**
Carbon monoxide (CO), Carbon dioxide (CO₂)

**Hazardous Polymerization**
Hazardous polymerization does not occur.

**Hazardous Reactions**
None under normal processing.

## 11. Toxicological information

### Acute Toxicity

**Product Information**

**Component Information**

<table>
<thead>
<tr>
<th>Component</th>
<th>LD₅₀ Oral</th>
<th>LC₅₀ Inhalation</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>LD₅₀ = 5200 mg/kg (Rat)</td>
<td>Not listed</td>
</tr>
<tr>
<td></td>
<td>LD₅₀ = 4400 mg/kg (Rat)</td>
<td></td>
</tr>
</tbody>
</table>

**Toxicologically Synergistic Products**
No information available

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Irritation**
Irritating to eyes and skin

**Sensitization**
No information available

**Carcinogenicity**
The table below indicates whether each agency has listed any ingredient as a carcinogen.

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No</th>
<th>IARC</th>
<th>NTP</th>
<th>ACGIH</th>
<th>OSHA</th>
<th>Mexico</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>5989-27-5</td>
<td>Not listed</td>
<td>Not listed</td>
<td>Not listed</td>
<td>Not listed</td>
<td>Not listed</td>
</tr>
</tbody>
</table>

**Mutagenic Effects**
No information available

**Reproductive Effects**
No information available.

**Developmental Effects**
No information available.

**Teratogenicity**
No information available.

**STOT - single exposure**
None known

**STOT - repeated exposure**
None known

**Aspiration hazard**
No information available

**Symptoms / effects, both acute and delayed**
Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting:
Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

**Endocrine Disruptor Information**
No information available

**Other Adverse Effects**
The toxicological properties have not been fully investigated.

## 12. Ecological information

**Ecotoxicity**
The product contains following substances which are hazardous for the environment. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

<table>
<thead>
<tr>
<th>Component</th>
<th>Freshwater Algae</th>
<th>Freshwater Fish</th>
<th>Microtox</th>
<th>Water Flea</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>Not listed</td>
<td>LC₅₀ : = 35 mg/L, 96h (Onchorhynchus mykiss)</td>
<td>Not listed</td>
<td>Not listed</td>
</tr>
</tbody>
</table>
LC50: 0.619 - 0.796 mg/L, 96h flow-through (Pimephales promelas)

Persistence and Degradability
Insoluble in water. May persist based on information available.

Bioaccumulation/Accumulation
No information available.

Mobility
Is not likely mobile in the environment due to its low water solubility.

13. Disposal considerations

Waste Disposal Methods
Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

15. Regulatory information

All of the components in the product are on the following Inventory lists: X = listed

<table>
<thead>
<tr>
<th>Component</th>
<th>TSCA</th>
<th>DSL</th>
<th>NDSL</th>
<th>EINECS</th>
<th>ELINCS</th>
<th>NLP</th>
<th>PICCS</th>
<th>ENCS</th>
<th>AICS</th>
<th>IECSC</th>
<th>KECL</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>X</td>
<td>X</td>
<td>-</td>
<td>227-813-5</td>
<td>-</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>
U.S. Federal Regulations

TSCA 12(b) Not applicable
SARA 313 Not applicable
SARA 311/312 Hazard Categories See section 2 for more information
CWA (Clean Water Act) Not applicable
Clean Air Act Not applicable
OSHA Occupational Safety and Health Administration Not applicable
CERCLA Not applicable
California Proposition 65 This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Component</th>
<th>Massachusetts</th>
<th>New Jersey</th>
<th>Pennsylvania</th>
<th>Illinois</th>
<th>Rhode Island</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>X</td>
<td>-</td>
</tr>
</tbody>
</table>

U.S. Department of Transportation

Reportable Quantity (RQ): N
DOT Marine Pollutant N
DOT Severe Marine Pollutant N

U.S. Department of Homeland Security
This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade Moderate risk, Grade 2

16. Other information

Prepared By Regulatory Affairs
Thermo Fisher Scientific
Email: EMSDS.RA@thermofisher.com

Creation Date 29-Jul-2014
Revision Date 19-Jan-2018
Print Date 19-Jan-2018
Revision Summary This document has been updated to comply with the US OSHA HazCom 2012 Standard replacing the current legislation under 29 CFR 1910.1200 to align with the Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of SDS